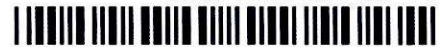




Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200
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D2935
Job Sheet 206412



Part No: D2935

Job Qty: 30 pcs

Part Name: Saddle Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/20

Job Tracking No:

Due Date: 2/6/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP A 00.06.06 New Issue EC IPP Rev:B Now 6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	30 pcs		2/6/20	0.00	0.78	Waterjet - Flow		on 20/01/31
120	QC 8	30 pcs		2/6/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Handfinish - 1-1 Chemical-B4B	30 pcs		2/6/20	0.00	0.33	Handfinish - 1 - 1 - B4B		
							Handfinish - 1 - 2 - B4B		

PRIORITY

DAS
JAN 31 2020 40
9-89

150 Packaging 3-1 - Stock - B4B 28 30 pcs	2/6/20	0.00 0.00	QC 7 - 61	
			QC 7 - 81	
			QC 7 - 76	
			QC 7 - 79	
			QC 7 - 83	
			QC 7 - 82	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B ✓	ST014 DAS 80 9-89
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	FEB 03 2020
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B				
Packaging 3 - 33 - B4B				
Packaging 3 - 34 - B4B				
Packaging 3 - 35 - B4B				
Packaging 3 - 36 - B4B				
Packaging 3 - 37 - B4B ✓				
160 QC 21 - SA 28 30 pcs	2/6/20	0.00 0.00	QC 21 - SA - 21 ✓	ST014
			QC 21 - SA - 70	DAS
			QC 21 - SA - 53	21
			Broussard	9-89 FEB 03 2020

Part Op 100 - 1-Cut as per Dwg D2935
Descriptions: 120 - (QC8- Inspect parts - second check)
130 - (Chemical Conversion Coat per QSI005 4.1)
140 - (QC7-Inspect Chemical Conversion Coat)
150 - (Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	1.5210 sf (.0507 ea)	100-Waterjet - Flow - 1	5232779

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.080	2	438	0
Part Specifications				
Spec No	Description	Target/Tolerance	Limits	Type
1	Saddle Spacer	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter
2	Saddle Spacer	3.910Inches ± 0.030	3.940 3.880	
3	Saddle Spacer	1.354Inches ± 0.010	1.364 1.344	
4	Saddle Spacer	0.250Inches ± 0.010	0.260 0.240	
5	Saddle Spacer	0.250Inches ± 0.030	0.280 0.220	Radius

Plex 1/30/20 11:13 AM dart.lacelle.linda

DART
AEROSPACE

Container No: S252548



Part: D2935

Job No: 206412

Serial No/Batch: S252548

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/31/20